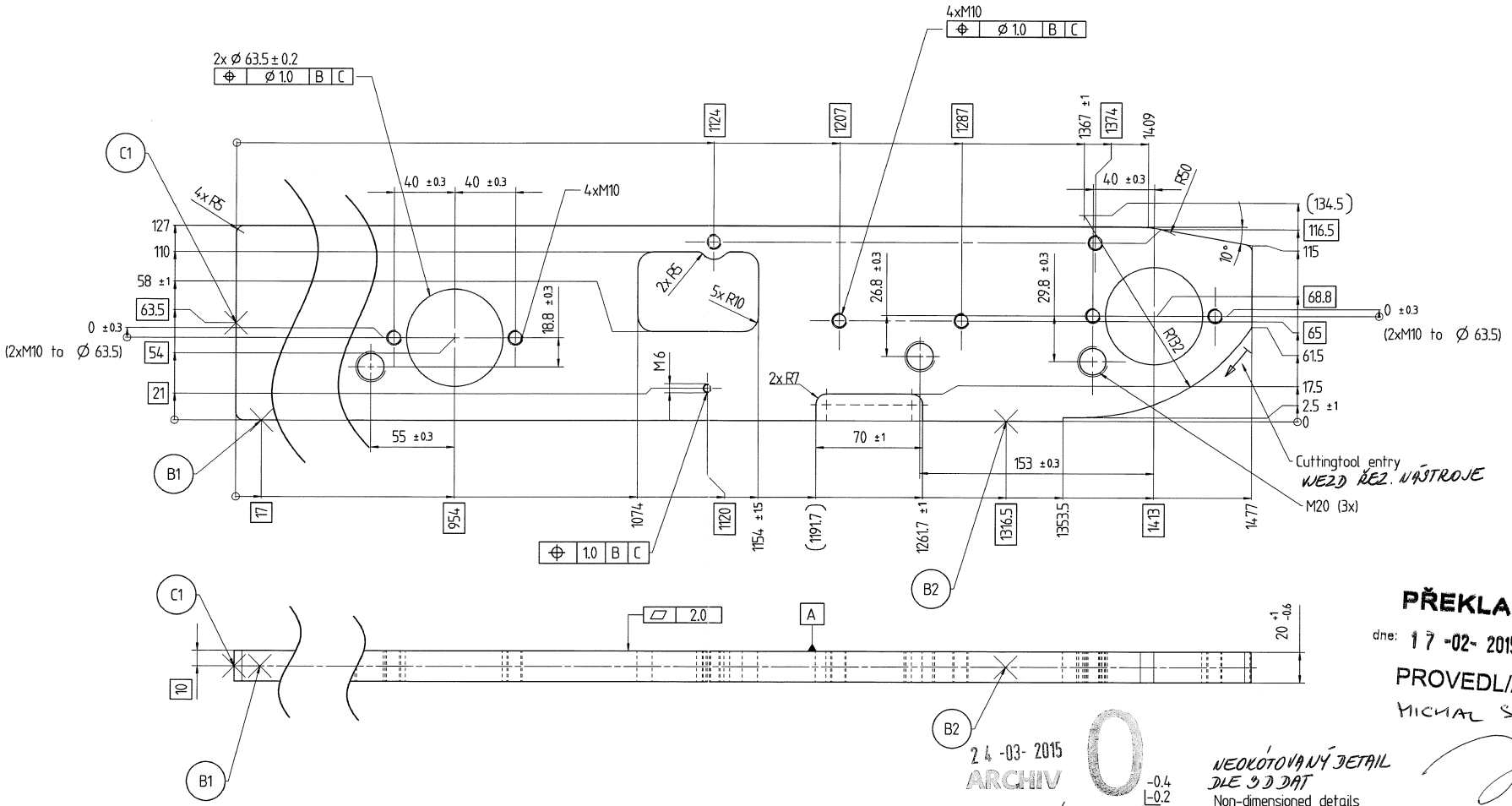

PŘEKLAD

dne: 17-02-2015

PROVEDL/A

MICHAL SNĚJA

24-03-2015

ARCHIV

NEOKÓTOVANÝ DETAIL DLE 3D DAT

Non-dimensioned details according to 3D-Data

NZ 15/00268

0 -0.4 -0.2

Autogenous flame cutting WN 10 572				
Thickness of the cut	≤ 20	> 20 ≤ 40	> 40 ≤ 60	> 60 ≤ 100
Rectangularity Inclination	1,0	1,4	1,8	2,2
Surface roughn. R_z	100	160	160	250
all possible cuttingtool entries marked by:				

Tolerances for section to DIN 6930 Part 2 accuracy grade g

outline length WN 10535

outer	3181.2	mm
inner	1027.2	mm

Condition at time of delivery		
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X	
without burrs acc. WN 11310	X	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)		–
oil-free / free of grease	X	
oiled		–
oiling permissible		–

Indicate the required condition at time of delivery with an X.

First angle projection

General tolerance (GT) in mm

Size range	⊢ 30 ≤ 30	⊢ 120 ≤ 120	⊢ 400 ≤ 400	⊢ 1000 ≤ 1000
GT coarse				
L	1	2	3	4
◁	1	2	4	6

Lengths (L) and angle (L ◁) = ± GT

Tolerance Symbols ISO 1101

○	roundness	=1/2ø-Tol
– ▱	straightness/flatness	= GT
◎ ↗	concentricity/run out	= GT
⌯	symmetry	= GT
//	parallelism	= GT
⌖	position	= GT

Languages: EN

Index	alteration	Change no	Fit	Toler.
01	status Rfq. to Prod.	T67288		

Inspection dim. ⬭ Auxiliary dim. ( )

	Date	Name
Drawn	04.02.2015	C.Henning
Checked	04.02.2015	M.Pieritz
Auth'd	04.02.2015	B.Cajan
M.check.	06.02.2015	B.Jakob

Material: S355J2+N

Blank no:

Weight: in Kg 27

Title: plate right; R20

Prod.

Scale 1:2

Drawing number / / 11204012568

Sheet: 1 of: 1

Repl. 11204012518 Orig.

Approved

6 3012606/D2D/001/01 A2

11204012568V01EN0001